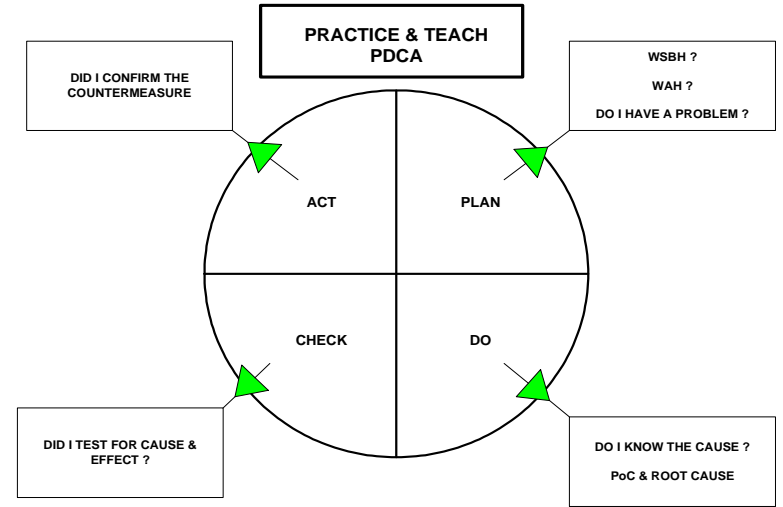
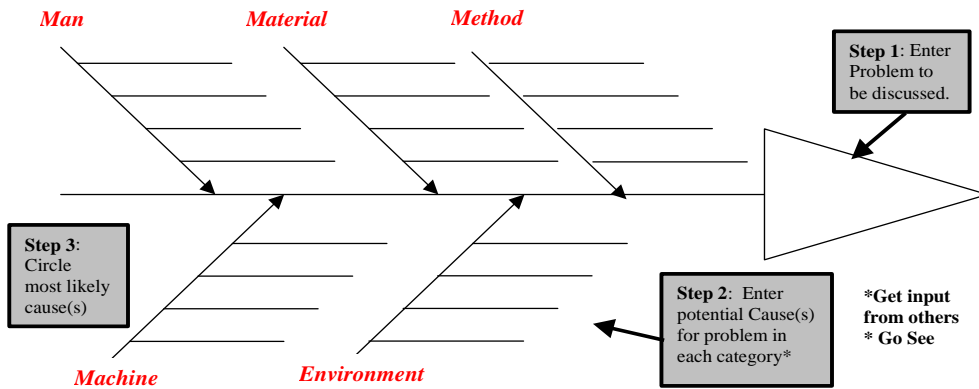


Tools



Circle One
Technical / Systemic Cause

Why?

Why?

Why?

Why?

Why?

Why?

Circle One
Technical / Systemic Cause

Why?

Why?

Why?

Why?

Why?

Why?

Document the Process: current & Revised

Flowchart, Process Map, Drawing

Problems occur from not having standards, inadequate standards, standards not being followed, or inadequate systems.